



Vinyl Application Instructions

ANY QUESTIONS?

10550 County Road 81, Suite #204

Maple Grove, MN 55369

763.425.7446 (SIGN)

I. Surface Preparation

All surfaces must be considered dirty and must be cleaned prior to the application of markings. Recommended cleaning procedures for specific surfaces are listed below.

A. Plastics & Glass

Saturate a clean cloth with a 2 to 1 mixture of water and isopropyl alcohol and wipe the surface. Wipe the surface dry with a clean, dry, lint-free cloth.

B. Painted Metals and Base Metals

These surfaces must be clean with a solvent such as: E.I. DuPont Prep-Sol Cleaning Solvent 39195, Xylol, VM&P Naphtha. Dry the surface with a lint-free cloth before the solvent evaporates. Freshly painted surfaces must be dried one week prior to application.

C. Interior Painted Surfaces

Paint must be dried one week prior to application of markings. Clean the area where the markings are to be applied with a household cleaner such as 409. Rinse thoroughly and dry.

II. Temperature Requirements

Air and application surface temperatures must be above 40°F for GSP 220 Scotchal products and 55°F for GSP 280 Scotchlite products.

III. Application Instructions

- Use 1"-2" (2.5-5 cm) strips of masking tape to position marking in proper registry.
- Apply horizontal tape hinge at the top of marking.
- Remove liner entirely and allow marking to drape. Using firm initial squeegee pressure, begin at top center and work down and outward to each edge of mask.
- Remove premask at 180° (pull back on itself).
- Resqueegee entire marking.

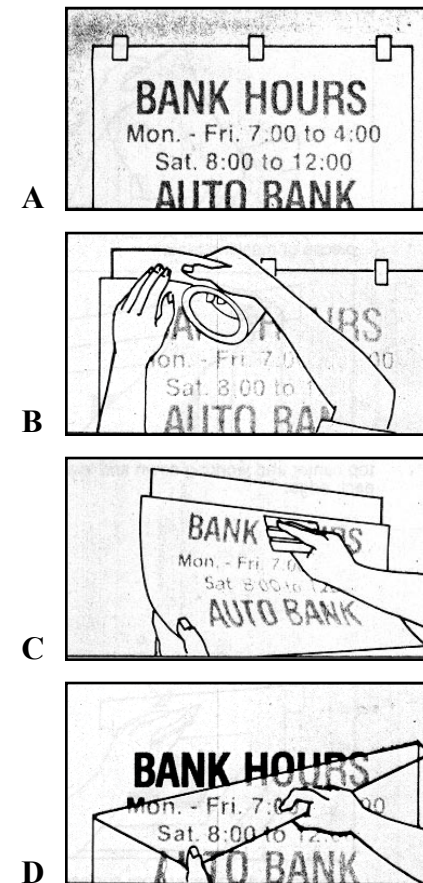
Lift/Transfer Method

Place the Prespacing Tape adhesive side up on a flat, hard surface. Lay the cut copy (liner side up) on the tape and squeegee the copy to the tape with an applicator using firm overlapping strokes. Turn copy over (tape side up) and resqueegee.

Lay marking on clean, flat surface.

A small bend at a corner or edge will cause the liner to separate from the marking. Pull the liner away in a continuous motion at a 180° angle.

NOTE: Always remove the liner from the marking rather than the marking from the liner.





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Large Prespaced Markings

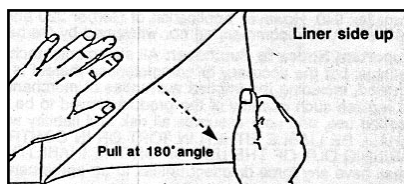
CAUTION: When applying prespaced letters and numbers, the entire prespacing tape must be squeegeed onto surface to avoid wrinkles and misalignment of the marking beneath.

- A. Align legend on application surface and tape onto position using top horizontal hinge method.
- B. Cut between each letter or number so that each is independently hinged from top.
- C. Remove liner, then resqueegee letter or number onto place using firm pressure.
- D. Follow the above procedure for each remaining letter.

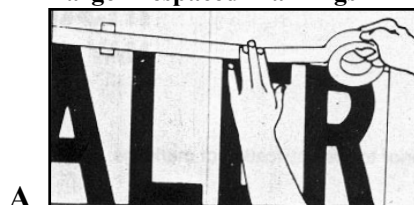
Large Markings

- A. Tape marking into position with small pieces of masking tape.
- B. Apply 2" or 3" (5.1-7.7 cm) tape over top edge to serve as a hinge.
- C. Cut through tape hinge at both edges to facilitate the next step.
- D. Raise marking up over top hinge and peel the liner back a few inches at a time while squeegeeing marking to surface with firm, overlapping strokes with beginning at top center and working down and toward each edge.
- E. Hold marking away from surface with one hand and allow adhesive to touch only as pressure is applied.

Lift/Transfer Method



Large Prespaced Markings



Large Markings

